



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

5078875

D205-778-013
Job Sheet 176603-A



Part No: D205-778-013

Job Qty: 1 ea

Part Name: 205 Seat Track Extension, Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/7/18

Job Tracking No:

Due Date: 5/21/18

Created By: Sonia Quirion

Type: SOLD

Description:

Note: DWG REV C IPP REV:A 15.06.17 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	1 Ea	5/21/18	5/21/18	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	1 pcs	5/21/18	5/21/18	0.00	0.00	Packaging1-2		
120	QC	1 pcs	5/21/18	5/21/18	0.00	0.00	QC4		
130	Packaging	1 pcs	5/21/18	5/21/18	0.00	0.00	Packaging3-1		
135	DC	1 pcs	5/21/18	5/21/18	0.00	0.00	DC		
140	QC21-FG	1 Ea	5/21/18	5/21/18	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D205-778-013

Descriptions: 135 - Photocopy bluefile & type labels per PPP D205-778-013 CHG 001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-4A	Bolt	2 Ea (2 ea)	90-Start up Operation	5060663
AN3-6A	Bolt	2 Ea (2 ea)	90-Start up Operation	5048402
D5227-1	Seat Track	2 Ea (2 ea)	90-Start up Operation	5144419
D5230-1	Mounting Plate	1 Ea (1 ea)	90-Start up Operation	513387X1 5068474 x1
D5230-3	Mounting Plate	1 Ea (1 ea)	90-Start up Operation	5146954
MS21042L3	Nut	4 Ea (4 ea)	90-Start up Operation	50592306 5038766x 142
MS27039-1-15	Screw	74 Ea (74 ea)	90-Start up Operation	5053396
NAS1149D0332J	Washer	82 Ea (82 ea)	90-Start up Operation	5053396
D5230-5	Mounting Bracket	2 Ea (2 ea)	110-Packaging	5076978 x1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-4A	2	290	0
	AN3-6A	2	141	0
	D5227-1	2	0	0
	D5230-1	1	9	0
	D5230-3	1	4	0
	MS21042L3	4	1,923	0
	MS27039-1-15	74	201	0
	NAS1149D0332J	82	1,881	0
	D5230-5	2	12	0
110-Packaging				



Container No: S078875



Part: D205-778-013

Job No: 176603-A

Serial No/Batch: S076349

Revision:

Inspector:

Exp Date:

Instructions:

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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/11/18



Part Specifications
Specifications could not be found.

Plex 6/7/18 8:55 AM dart.quirion.sonia

REFERENCE ONLY

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -023	Qty -025	Part Number	Description
X			1	1	D205-778-011	COMFORT SEAT KIT (FITS LH & RH)
	X		1		D205-778-013	SEAT TRACK EXTENSION KIT (FITS LH & RH)
		X		1	D212-778-015	SEAT TRACK EXTENSION KIT (FITS LH & RH)
			X		D205-778-023	COMFORT SEAT W/ SEAT TRACK EXTENSION KIT (FITS LH & RH)
				X	D212-778-025	COMFORT SEAT W/ SEAT TRACK EXTENSION KIT (FITS LH & RH)
1					D3752-1	SEAT FRAME
1					D3755-041	CUSHION
1					D3756-041	CUSHION
2					D3758-041	CLAMP ASSEMBLY
*2					D3758-1	CLAMP
*2					D2182B028	RUBBER CUSHION
2					D3777-041	CLAMP ASSEMBLY
*2					D3777-1	CLAMP
*2					D2182B013	RUBBER CUSHION
4					D3800-3-200-060	HOOK STRIP
	2				D5227-1	SEAT TRACK
		2			D5227-3	SEAT TRACK
	1	1			D5230-1	MOUNTING PLATE
	1	1			D5230-3	MOUNTING PLATE
	2	2			D5230-5	MOUNTING BRACKET
	2	2			AN3-4A	BOLT
	2	2			AN3-6A	BOLT
8					AN525-10R8	SCREW
8					AN970-3	WASHER
	**A/R	**A/R			CR3212-5	RIVET, FLUSH HEAD
	**A/R	**A/R			CR3213-5	RIVET, UNIVERSAL HEAD
8	4	4			MS21042L3	NUT (OR MS21042-3)
	74	58			MS27039-1-15	SCREW
8	82	66			NAS1149D0332J	WASHER (OR AN960JD10)

* REFERENCE ONLY. PARTS ARE INCLUDED IN ASSEMBLY ABOVE.

** NOT SUPPLIED.

REFERENCE ONLY

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Revision: C

Date: 15.05.12